

ATT RS NEASI [HP-T]



IMPORTANT

Your EGL MOTOR Dirt Bike will bring you much pleasure if you follow the proper maintenance and care instructions. Beware though all the information in this document are provided. Beware though all the information in this document are provided without any obligation. Subject to change, deletion or substitution without adaptation to local requirements in technical information, pricing, and production of a final judgment of a particular model without prior notice or indication of any reason by EGL MOTOR.

MAINTENANCE

Compliance with maintenance, maintenance and adjustment of the engine and chassis - parts contained in this manual is a prerequisite for the proper functioning of the bike and parts contained in this manual is a prerequisite for the proper functioning of the bike and helps to avoid premature wear. Improper maintenance of the cycle part could result in damage or failure of components. Use of the motorcycle under extreme conditions, such as on slopes, very muddy or wet terrain, may lead to excessive wear of components such as chain or brakes. Also observe the running-in period and the control and maintenance intervals, proper maintenance can significantly prolong the life of the motorcycle.

TRANSPORTING

- Risk of damage if the vehicle is parked on a slope, it may roll away or fall over.
- Always park the vehicle on a firm level floor.

Note

- Risk of fire during operation if the vehicle parts become very hot.
- Do not park the motorcycle near flammable or combustible materials.
- Do not place objects on the motorcycle when it is hot.
- Always wait until the motorcycle has cooled.
- Stop the engine.
- Turn the fuel tap to OFF.

ENVIROMENT

This sport can have potential impacts on the environment and cause conflict with others. Responsible use of the bike allows riders to avoid problems and conflicts. In order not to jeopardize the future of motorcycle sport, make sure that the use of the motorcycle complies with the law and respects the environment and the rights of others.

TECHNICAL SPECIFICATIONS

| ITEM | | | TECHNIC | AL DATA | |
|----------------------|-------------------------|-------------|---|---------|--|
| | | | A17 RS NC450 HP-T | | |
| | OVERALL LENGT | ГН | 2150 r | nm | |
| | OVERALL WIDTH | | 820 mm | | |
| | OVERALL HEIGH | IT | 1250 mm | | |
| DIMENSIONS | F/R WHEEL AXIS | DISTANCE | 1460 n | nm | |
| | SEAT HEIGHT | | 920 mm | | |
| | GROUND CLEAR | ANCE | 300 m | m | |
| | N.W | | 115 kg | 145 kg | |
| | FRAME TYPE | | ALUMINUM PERIMETER FRA | ME | |
| | FRONT TIRE SIZ | E | 80/100-21 | | |
| | REAR TIRE SIZ | E | 100/90-18 | | |
| CHASSIS | FRONT SUSPENSION | | KKE 910MM INVERTED HYDRUALIC DUAL ADJUSTABLE FORKS | | |
| | REAR SUSPENSION | | KKE 482MM ADJUSTABLE S | HOCK | |
| | FUEL TANK CAPACITY | | 6.5 L | | |
| | ТҮРЕ | | SINGLE CYLINDER, 4-STROKE, AIR COOLED, OH | | |
| MOTOR | MAX POWER MAX TORQUE | | 30KW/8000RPM - 48 HP 37 NM / 7000RPM | | |
| RATED POWER | | 30 KW/80 | 00 RPM | | |
| COUPLE MAX | | 37 NM / 700 | 37 NM / 7000 RPM | | |
| IDLE SPEED | | 1500±150 | 1500 ± 150 RPM | | |
| CONSOMMATION | | ≪354 g/k\ | ≤354 g/kW.h | | |
| BORE X STROKE | | 96×62.1 r | 96×62.1 mm | | |
| DISPLACEMENT | | 448.6 ml | 448.6 ml | | |
| COMPRESSION RATIO | | 10.7:1 | 10.7:1 | | |
| VALVE TRAIN | | CHAIN DF | CHAIN DRIVE SOHC FOUR VALVE | | |
| LUBRICATION TYPE | | PRESSUF | PRESSURE SPRAY | | |
| LUBRICATION OIL TYPE | | SAE-10W | SAE-10W-40 | | |

| IGNITION AD VANCE DEGREE | | 12° BTDC [3000RPM] | | |
|---|----------|--|--|--|
| VALVE CLEARANCE (COLD) | | INTAKE VALVE: 0.5+ <u>0</u> .08 mm | | |
| | | EXHAUST VALVE: 0.28 <u>+</u> 0.03 mm | | |
| DECOMPRESSC | LEARANCE | EX VALVE CLEARANCE (0.28mm)+0.15mm=0.43mm | | |
| SPARK PLUG T | YPE | TC380R | | |
| DIMENSION | | 350mm×297mm×423mm | | |
| DRIVE TYPE | | CHAIN | | |
| DRIVE SPROKET | | 13T | | |
| CLUTCH TYPE | | MANUAL, MULTI-WET | | |
| TRANSMISSION TYPE PRIMARY ADJUCTION RATIO | | CONSTANT MESH, 6 SPEED, LEFT FOOT OPERATED | | |
| | | 2.29 | | |
| | 1ST | 2.36 | | |
| | 2ND | 1.82 | | |
| | 3RD | 1.47 | | |
| | 4TH | 1.18 | | |
| GEAR RATIO | 5TH | 0.92 | | |
| | 6TH | 0.78 | | |
| IGNITION TYPE | | AC CDI | | |
| STARTER | | KICK / ELECTRIC | | |
| STARTING CAPACITY | | ≪15 s | | |

LUBRICATION SYSTEM

| ITE | DATA | | |
|-------------------|------------------|--------|--|
| ENGINE OIL 870ml | AT DRAINING | 670 ml | |
| | AT FILTER CHANGE | 700 ml | |
| API SG or higher | AT DISASSEMBLY | 870 ml | |
| SAE 10W-40 | | | |
| ENGINE COOLANT 1L | AT DRAINING | 1L | |
| | | | |

<u>ATTENTION</u>: Low Oil level in Engine AND Coolant can cause failure. Failure to change engine oil and oil filter on scheduled maintenance and at recommended level of 950ml can cause the engine to lock and cause serious injury or death.

| ITEM | | STANDARDS | |
|--------------------|-------|------------------------|-----------------------|
| COLD TIRE PRESSURE | | FRONT -32/25 (PSI/KGS) | BACK -40/28 (PSI/KGS) |
| | FRONT | 429/195 (LBS/KGS) | |
| MAX LOAD | REAR | 583/265 (LBS/KGS) | |

BATTERY SPECIFICATIONS

| | DATA | | |
|---------|---|------------|------------|
| | CAPACITY | 12V-7Ah | |
| | CURRENT CONSUMPTION | MAX 0.1 mA | |
| BATTERY | VOLTAGE(20 ⁰ /68 ⁰ F) | FULL | 13.0-13.2V |

SPARK PLUG SPECIFICATIONS

| ITEM | | | DATA |
|------------|-----------|-------|--------|
| | STANDARDS | TORCH | TC380R |
| SPARK PLUG | OPTIONAL | NGK | CPR8EA |

INSPECTION BEFORE USE

| Inspection Item | Inspection Objective |
|-----------------------|--|
| Engine oil | Inspect for proper fill level |
| Gearbox oil | Inspect for proper level |
| Engine Coolant | Inspect for proper level |
| Fuel | Be sure there is enough fuel to ride planned distance |
| Cooling System | Inspect for leaks, cracks and flow |
| Throttle | Check for free travel of throttle grip and that the throttle grip has a smooth operation and in both the forward and back to the closed position |
| Clutch | Adjust the clutch cable to fully disengaged |
| Steering | Be sure the bars move freely from lock to lock and steering head is tight |
| Brake | Inspect for free travel of pedal and lever and that there is full braking power |
| Tire | Check tire pressure and inspect tires for cracks |
| Spokes | Inspect and tighten loose spokes if necessary |
| Other Bolts and Parts | Inspect attachment points and other bolts to ensure they are tight |
| Exhaust muffler | Inspect for loose bolts and the exhaust is secure |

BREAK-IN

- The motorcycle is shipped with break in Oil ONLY!
- Once the engine is run for an initial 30 minutes, drain and replace the oil with: -
- Synthetic API SG or higher SAE 10W-40
- Failure to do so may decrease the engine transmission life or cause premature

failure.

During initial break-in newly machined surfaces will be in contact with each other and these surfaces will wear in quickly. Break-in maintenance at 93 miles is designed to compensate for this initial minor wear. Timely performance of the break-in maintenance will ensure optimum service life and performance from the engine.

The general rules as follows:

Start the engine and let it run at idle until the engine is thoroughly warmed up. Avoid full-throttle starts and rapid acceleration. Maximum continuous engine speed during the first 93 miles must not exceed 5,000 rpm (or 10 hours Max)

After 93 mile ride maintenance the machine per the maintenance schedule.

After the break-in procedure has been properly carried out, the motorcycle is ready for regular operation. However, since premature high r/min (rpm) will lead to engine trouble, take care to use the necessary skill and technique in operating the motorcycle.

Never run the engine with full throttle at low speed operation. This rule is applicable not only during break-in but at all times.

This procedure should be followed each time:

- Piston is replaced
- Piston rings are replaced
- Cylinder is replaced
- Crankshaft or crank bearing are replaced

MAINTENANCE

The Maintenance Schedule specifies how often you should have your motorcycle served, and what things need attention. It is essential that your motorcycle be served as scheduled to retain its high level of safety, dependability, and emission control performance. Remember, proper maintenance is your responsibility.

PRECAUTION

- Make sure the engine is off before you begin any maintenance or repairs.

- Exhaust contains poisonous carbon monoxide. Be sure there is adequate ventilation whenever you operate the engine.

- Let the engine and exhaust system cool before touching.

- Be careful when working around gasoline. Keep cigarettes, spark, and flames away from all fuel related parts.

REGULAR MAINTENANCE

- Place the motorcycle on the firm level ground using optional work stand or equivalent support.

- Use genuine or recommend part and lubricants or other equivalents. Parts that do not meet design specifications may cause damage to the motorcycle.

- Use only metric tools when servicing the motorcycle, metric nuts, bolts, screws are not interchangeable with British fasteners.

- Always replace with new gaskets, O-rings, cotter pins, piston pin clips, snap rings, etc after disassembling the engine.

 When tightening bolts and nuts, begin with larger diameter or inner bolt first. Then tighten to specified torque diagonally in incremental steps unless a particular sequence is specified.

- Clean parts in cleaning solvent upon disassembly, lubricate and sliding surface before assembly.

- Always inspect all parts for proper installation and operation after reassemble.

- Route all electrical wires, cables and harness routing as designed.

MAINTENANCE SCHEDULE

Required maintenance schedule is based upon average riding condition. Sustained high speed operation, or operation in unusually wet or dusty conditions, will require more frequent service than specified in the REQUIRED MAINTENANCE SCHEDULE. See SPECIAL MAINTANCE SCHEDULE for competition maintenance need. Perform the Preride inspection at each scheduled maintenance period.

SYMBOL IN MAINTENANCE SCHEDULE MEANS

- I Inspect, Clean, Lubricate and/or Replace as
- C Necessary Clean
- R Replace
- A Adjust
- L Lubricate

* Unless the rider is mechanically qualified and has proper tools, see authorized dealer for service.

** Special maintenance strongly recommend to look for authorized dealer service.

NOTE1. Clean after every ride for dusty conditions.

NOTE2. Replace every 2 years. Replacement requires mechanical skill.

NOTE3. Replace after the first break-in ride.

NOTE4. Inspect after the first break-in ride.

NOTE5. Replace the transmission oil when the clutch plates are replaced.

REQUIRED MAINTENANCE SCHEDULE

| | | | | |) E E | | | | | |
|------|------------------------|------|---------------------------------|----------|------------|-----------|------|-----|---|-----|
| I | MAINTENANCE ITEMS | | SCHEDULE BY HOURS OR KILOMETERS | | | | | | | |
| | | NOTE | Hours | 10 | 30 | 50 | 70 | 90 | 110 | 130 |
| | T | ' | km | 150 | 1500 | | 6000 | - | | |
| * | ENGINE OIL | | | R | R | R | R | R | R | R |
| * | AIR FILTER | ' | | | R | | R | | R | |
| | GEARBOX OIL | | | R | R | R | R | R | R | R |
| | ENGINE OIL FILTER | | | | | R | | | R | |
| * | RADIATOR COOLANT | ' | | | | | R | | R | |
| * | ENGINE VALVE CLEARANCE | | | | | | | | | |
| | SPARK PLUG | | | | | R | | | R | |
| ** | FUEL FILTER | | | | | С | | | C | |
| * | FUEL LINE | | | | I | I | I | I | I | I |
| * | THROTTLE ASSEMBLY | | | | I | | I | I | I | I |
| | COOLING SYSTEM | | | | | <u> </u> | | I | I | I |
| | SECONDARY AIR SUPPLY | | | | | I | | I | | |
| | | | | | | | | | | |
| | ENGINE IDLE SPEED | | | I,L | I,L | I,L | I,L | I,L | I,L | I,L |
| | DRIVE CHAIN | | | | 1 | I | I | I | | I |
| | DRIVE CHAIN SLIDER | | | | | I | I | | 1 | I |
| | ENGINE IDLE SPEED | | | | <u>├</u> † | | 1 | 1 | 1 | |
| | BRAKE PAD WEAR | | | | + + + | I | | 1 | 1 | |
| | BRAKE SYSTEM | | | | + + + | | | 1 | <u> </u> | |
| | | | | | + + | | ' | ' | <u> </u> | |
| * | CLUTCH | | | <u> </u> | + + | | | | | |
| | SIDE STAND | | | | + + + | 1 | 1 | 1 | <u> </u> | |
| * | SUSPENSION | | | | | | | | + | |
| | MUFFLER | | | | | | | | + | |
| | NUTS, BOLTS, FASTENERS | | | | | · · · | | | | |
| | WHEELS/TIRES | | | | + | · · · | | | + | |
| | SUSPENSION | | | <u> </u> | ++ | · · · · · | + ' | ' | · · | |
| * | BUSHINGS/BEARINGS | | | | I | l I | I | I | I | I |

MOTOR

| ITEM | CAUSE | REMARK |
|------------------------------|-----------------------|-------------------------------|
| Cylinder head gasket | Compression leak | Replace whenever disassembled |
| Clutch disc | Wear or Discoloration | / |
| Cylinder gæsket | Leakage | Replace whenever disassembled |
| Right crankcase cover gæsket | Damage | Replace whenever disassembled |

CHASSIS

| ITEM | CAUSE | REMARKS | |
|--------------------------|---------------------|--------------------------|--|
| Front / rear tire | Wear | Minimum knob height: 8mm | |
| Front / rear brake pad | Wear | Minimum thickness: 1mm | |
| Sub-frame mounting bolts | Fatigue or Damage | Replace | |
| Chain guide plate | Wear or Damage | Replace | |
| Side cover | Damage | Replace | |
| Clutch lever / holder | Damage | Replace | |
| Brake lever | Damage | Replace | |
| Air throttle lever | Free Play or Damage | Adjust or Replace | |
| Handlebar | Free Play or Damage | Adjust or Replace | |
| Throttle housing | Free Play or Damage | Adjust or Replace | |
| Gear shift Lever | Free Play or Damage | Adjust or Replace | |
| Brake Pedal | Bends or Cracks | Adjust or Replace | |

<u>NOTE</u>

These parts and their possible replacement schedule are based upon average riding conditions. Machines subjected to severe use require more frequent servicing.

CARBURATION SYSTEM

Inspect the fuel line for damage or leak, if necessary replace fuel line.



FUEL FILTER

Remove the fuel tank. Drain the gasoline into a container and remove the fuel line, nuts and the clamps. Wash the fuel filter and reinstall the O-ring and reinstall components onto the fuel tank. Reinstall the fuel tank on the motorcycle. Make sure the tank does not leak.

THROTTLE OPERATION

Check for smooth throttle grip at full opening and automatic full closing in all steering positions. Check the throttle cable and replace them if they are deteriorated, kinked or damaged. Lubricate the throttle cable if throttle operation is not smooth. Measure the free play at the throttle grip flange.

FREE PLAY

3-5mm(1/8-3/16in)

Throttle grip free play can be adjusted at either end of the throttle cable.

Minor adjustments are made with the upper adjuster. Remove the dust cover from the adjuster. Adjust the free play by

Loosening the lock nut and turning the adjuster.

Tighten the lock nut after making the adjustment. Reinstall the dust cover and recheck the throttle operation. Major adjustments are made with the carburetor end of cable.





AIR FILTER

Loosen the air cleaner retaining bolt. Remove the air filter. Remove the air filter from the holder.

Thoroughly wash the air filter in clean non-flammable or high flash-point cleaning solvent. Then wash the element again in a solution of hot water and dish washing liquid soap. Clean the inside of the air cleaner housing.

After cleaning, be sure there is no dirt or sand trapped between the inner and outer layer of the cleaner. Wash again if necessary.

Allow the air cleaner to dry thoroughly. After drying, soak the air filter in clean Foam Filter Oil or an equivalent.

Apply air filter oil to the entire surface of the air filter and rub it with both hands to saturate the element with oil.

Gently squeeze out excess oil. It is important not to over oil or under oil the element. Apply a thin coat of grease or an equivalent to the sealing surface.

Assemble the air filter and the holder .Slip the air cleaner retaining bolt through the assembly. Tighten the retaining bolt securely.

<u>NOTICE</u>: If the air filter assembly is not installed correctly, dirt and dust may enter the engine resulting in wear of the piston ring and cylinder.

CRANKCASE BREATHER

Check Breather tube for a debris and make sure it is always not plugged.







SPARK PLUG REMOVAL

Remove the fuel tank and disconnect the spark plug cap. Remove The spark plug and inspect it for damage

Clean around the spark plug base with compressed air before removing and be sure that no debris is allowed to enter the combustion chamber.

INSPECTION

Check the following and replace if necessary:

- 1) insulator for damage
- 2) electrodes for wear
- 3) burnt or discoloration

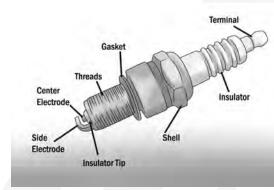


If the electrode is contaminated with accumulated debris or dirt replace the spark plug.

(this motorcycle's spark plug is equipped with an iridium center electrode. Replace the spark plug if the electrode is contaminated.) Replace the plug if the center electrode is rounded as shown in the picture.

(Always use the specified spark plugs on this motorcycle) RECOMMENDED SPARK PLUG (OR EQUIVALENT) Standard: **D8EA** Check the gap between the center and side electrodes with a wire Type feeler gauge

(To prevent damaging the iridium center electrode, use a wire type Feeler gauge to check the spark plug gap. Do not adjust the spark Plug gap if the gap is out of specification, replace with a new one.) Spark plug gap: 0.4 mm



RADIATOR COOLANT

Inspect the level of the radiator coolant should be between "upper" and "lower" when the motorcycle running under the normal temperature. If need, put recommended coolant fluid in: Remove the radiator cap. Put standard coolant concentration 1:1 to the upper line and then reinstall the cap.

RECOMMENDED ANTIFREEZE

Professional coolant or an equivalent high quality ethylene glycol antifreeze containing silicate free corrosion inhibitors.

COOLING SYSTEM

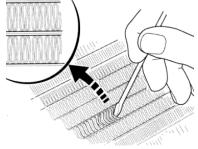
Remove the radiator grills. Check the radiator air passage for clogs or damage.

Inspect the hoses for cracks and deteriorations.

Use low pressure water and a soft brush to wash off any dirt that may be stuck in the radiator core.

Replace if necessary. Check the tightness of the hose clamps and radiator mounting bolts.





VALVE CLEARANCE / DECOMPRESSOR SYSTEM



VALVE CLEARANCE INSPECTION

Inspect and adjust the valve clearance while the engine is cold (below $35^{\circ}C/950 f$)

Remove the cylinder head cover.

Remove the crankshaft hole cap and O-ring.

Turn the crankshaft clockwise to align the punch mark with the index mark on the right crankcase cover. Make sure the piston is at TDC (Top Dead Center) on the compression stroke.

Check that the index line on the cam sprocket aligns with the " Δ " mark on the cam holder.



INLET VALVE

Insert the feeler gauge between the valve lifter and the cam lube. Check the valve clearance for the intake valves using a feeler gauge. Valve clearance IN: 0 .16+ 0.0 3mm



EXHAUST VALVE

Insert the feeler gauge between the rocker arm and shim.

Check the valve clearance for the exhaust valves using a feeler gauge. Valve clearance Ex: 0.28+0.03mm

VALVE CLEARANCE ADJUSTMENT

Remove the camshaft holder assembly

The shims my stick to the inside of the valve lifter. Do not allow the shims to fall into the crankcase.

The shims can be easily removed with tweezers or a magnet.

Clean the valve shim contact area in the valve lifter with compressed air. Measure the shim thickness and record it.



Seventy-three different shim series are available from 1.2000m m to 3. 000m m in intervals of 0.025mm.

Calculate the new shim thickness using the equation below:

A=(B-C)+D

A: new shim thickness

B: recorded valve clearance C: specified valve clearance D: old shim thickness

Make sure of the correct shim thickness by measuring the shim using a micrometer

Reface the valve seat if carbon deposits result in a calculated dimension of over 3.000mm.

Install the valve lifters into the camshaft holder assembly. Install the camshaft holder assembly

With the valve clearance adjusted, check and adjust the decompresser clearance

Reinstall the cap and hand tighten, then torque to specification. Torque: 15N .m(1.5kgf, 11 lbf.ft)

DECOMPRESSOR CLEARANCE INSPECTION / ADJUSTMENT:



Inspect and adjust the decompresser clearance while the engine is cold (below 350 C/950 F)

Remove the crankshaft hole cap.

Turn the crankshaft clockwise to align the punch mark with the index mark on the right crankcase cover.

Make sure that the piston is at Top Dead Center on the compression stroke. Measure the decompresser arm clearance by inserting a feeler gauge between the decompresser arm adjusting screw and right side rocker arm.

DECOMPRESSER CLEARANCE

RIGHT SIDE EXHAUST VALVE CLEARANCE+ 0.15 mm

EXAMPLE:

If measured right exhaust valve clearance is 0.28mm, decompresser clearance is: 0.28mm +0. 15mm =0 .43 mm If decompresser clearance needs adjustment, see following procedure.

Measure the right exhaust valve clearance by inserting a feeler gauge between the right side rocker arm and shim.

VALVE CLEARANCE: EX:0.28mm±0.03mm Pull out the feeler gauge between the rocker arm and shim

Insert the feeler gauge (right exhaust valve clearance +0.15mm between the adjusting screw and right side rocker arm.

Loosen the lock nut and turn the adjusting screw until there is a slight drag on the feeler gauge.

Hold the adjusting screw and tighten the lock nut.

Couple: 10N.M Recheck the decompresser clearance. Reinstall the cylinder head and the cap.



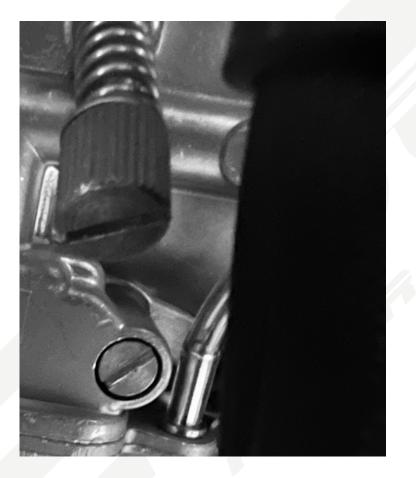
ENGINE IDLE SPEED

The engine must be warm for an accurate idle inspection and adjustment. Ten minutes of stop and go riding is sufficient.

Warm up the engine, shift the transmission into neutral and hold the motorcycle upright.

Connect a tachometer according to its manufacturer's instructions.

Turn the throttle stop screw to obtain the specified idle speed. IDLE SPEED: 1500±150 rpm



ENGINE OIL & FILTER CHANGE

Run the engine for 3 minutes.

Stop the engine for 3 minutes and remove the oil filter cap.

Remove the oil filter cover. Remove the oil filter and spring.

Operate the kick starter pedal several times while pushing the engine stop switch, so the engine oil completely drains.

Install the oil filter with the "OUT SIDE" mark facing out. Installing the oil filter backwards will result in severe engine damage.

Apply engine oil to a new O-ring and install it to the oil filter cover. Install the oil filter cover and tighten the cover to the specified torque. Fill the engine with the recommended engine oil and Install the oil filter cap.

Start the engine and let it idle for a few minutes.

Stop the engine and recheck the oil level and check for leaks.

ENGINE OIL CAPACITY:

0.67 liter at drain

0.70 liter at change









CHECKING OIL

Run the engine at Idle for 3 minutes, turn off engine and wait 3 minutes.

Support the motorcycle on a level surface and remove oil dip stick.

CHANGING ENGINE OIL

Run the engine to let it get hot before draining oil.

Support the motorcycle in an upright position on a level surface and re-move the engine oil filler cap from the right crankcase cover.

Place an oil drain pan under the engine to catch the oil.

Remove oil filter cover to drain oil.

After the oil has drained, install the oil filter cover with a new sealing o-ring.

Fill the recommend oil to the engine. Recommended transmission oil: APLGL Viscosity: SAE 10w-40 Capacity: 0.85 liter at draining **(This could vary. PLEASE do not over fill. Check**

oil dip stick to verify as you add oil.)

0.900 liter at removing

Inspect the oil level as the steps of oil level checking procedure.



DRIVE CHAIN

The drive chain must be checked, adjusted, and lubricated in accordance with the Maintenance Schedule. If the chain becomes badly worn or maladjusted, being either too loose or too tight the chain could jump off the sprockets or break. Under severe usage, or when the vehicle is ridden in unusually dusty or muddy areas, more frequent maintenance will be necessary.

WARNING

A chain that breaks or jumps off the sprockets could snag on the engine sprocket or lock the rear wheel, severely damaging the motorcycle and causing it to go out of control.

DRIVE CHAIN SLACK INSPECTION

Turn the engine off, raise the rear wheel off the ground by placing the optional work stand. (Don't inspect and adjust the drive chain when the engine running) Check slack in the upper drive chain run midway between the sprockets. Drive chain slack: 25-35mm Notice: Excessive chain slack (50mm/2.0in) may damage the vehicle. In addition to checking the slack, rotate the rear wheel to inspect the drive chain and sprockets for damaged rollers, loose pin and links, unevenly or excessively worn or damaged teeth.

ADJUSTMENT

Adjust the chain if the slack is too much or too little. Loosen the axle nut and adjuster lock nuts and turn the adjusting bolts.





Check that the chain adjuster index marks are in the same position on both sides, then tighten the axle nut.. Tighten the adjusting bolt lock nut against the axle adjustment plates.

REPLACEMENT

If adjustment procedure can not apply proper chain slack or the chain has damaged rollers, loose fitting links, replace with new one.

Whenever the chain is replaced, inspect both the counter shaft and rear sprockets, and replace them if necessary. Worn sprockets will cause a new chain to wear quickly.

CLEANING AND LUBRICATION

Clean the chain in non-flammable or high flash-point solvent by soft brush. Wipe it dry.

Be sure the chain is completed dry before lubricating. Lubricate the drive chain with #80-90 gear oil or drive chain lubricant designed specifically for use with O-ring chains.

Apply oil to the side of the rollers so that it will penetrate to the rollers and bushings. Wipe off any excess oil.

DRIVE CHAIN SLIDERS



CHAIN SLIDER

Inspect the drive chain slider for excessive wear. Service limit: 5.0 mm from upper surface.

Notice:

If the chain slider becomes worn though to the swing arm, the chain will wear against the swing arm.

Check the chain guide and chain guide slider for alignment, wear or damaged.

Replace the chain guide if it is damaged or worn.

Replace the chain guide slider if the chain is visible through the wear inspection window.

DRIVE CHAIN ROLLER

Inspect the drive chain roller for excessive wear or binding.

SERVICE LIMIT

Mini mum roller O.D: Upper: 39mm/Lower: 35mm

Replace the roller if necessary, and tighten the roller bolt/nut to the specified torque.

(The sign" \rightarrow " means installing the drive chain roller outside)

Torque: Upper bolt: 12N.m Lower nut: 12N.m

DRIVE/DRIVEN SPROCKETS

Inspect the drive and driven sprocket teeth for wear or damage and re-place if necessary.

Do not install the new drive chain on worn sprocket. The chain and sprockets must be in good condition, or the new chain will wear rapidly.

Inspect the bolts and nuts on the drive and driven sprockets. Tighten them when they become loosened. Torque: Drive sprocket bolt: 31N.m

Driven sprocket nut: 32N.m



BRAKE FLUID

Notice

Avoid spilling fluid will damage the plastic or rubber parts. Place a rag over these parts whenever the system is serviced.

Do not mix different types of fluid, as they are not compatible with each other.

Do not allow foreign material to enter the system when filling the reservoir.

FLUID LEVEL INSPECTION

When the fluid level is low, check the brake pads for wear. A low fluid level may be due to wear of the brake pads. If the brake pads are worn, the caliper piston is pushed out, and this accounts for a low reservoir level. If the brake pads are not worn and the fluid level is low, check the entire system for leaks. Front brake Position the site level in the horizontal position. If the level is near the low level line, check the brake pad wear.

FRONT / REAR BRAKE

Support the motorcycle in an upright position on a level surface and check the front / rear brake fluid level.

If the level is near the low level line, check the brake pad wear.

BRAKE PAD WEAR

Check the brake pads for wear.

Replace the brake pads if either pad is worn to the bottom of the wear limit groove.





FRONT BRAKE PADS















BRAKE SYSTEM

LEVEL POSITION INSPECTION

The brake level position can be adjusted by loosening the lock nut and turning the adjuster. Turning the adjuster clockwise moves the brake lever farther away from the grip; turning the adjuster counter-work wise moves the brake lever closer the grip.

After adjustment, hold the adjuster and tighten the lock nut to the specified torque.

Torque: 5.9N.m

If the brake lever free play exceeds 20mm, there is air in the system that must be bled.

BRAKE PEDAL HEIGHT

Adjust the brake pedal for the desired height by loosening the lock nut and turning the pedal height adjusting bolts.

Standard height: 79.6mm

Tighten the lock nut to the specified torque

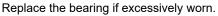
Couple: 5.9N.m



SWINGARM/SHOCK LINKAGE

Raise the rear wheel off the ground by placing a work stand or equivalent under the engine.

Check for worn swing arm bearings by grabbing the rear swing arm and attempting to move the swing arm side-to -side.



Check the shock linkage and replace any damaged needle bearings. Disassemble, clean, and inspect the swing arm and shock linkage pivot bearing and related seals every three races or about 7.5 hours of operation.



<u>TIRES</u>

Support the frame by the bracket under the engine, so that the front wheel off the ground. Grab the bottom of front suspension and rock the front wheel on both sides to check whether the front wheel axle is loose. Grab the rocker and rock the rear wheel on both sides to check whether the rear wheel axle has problem. Check the tires for cuts, embedded nails, or other damage.

Check the cold tire pressure (Remember to do it when the tire is cold). Check the rims and spoke for damage. Tighten all the loose wheel spokes and lock (valve nut) Torque Specs.

Tire pressure Front wheel: 32 /25 (PSI / KGS) Rear wheel: 40 /28 (PSI / KGS)

Tools:

Torque Front wheel spoke: 3.68N.m (0.4kgf. m,2. 7lbf.ft) Rear wheel spoke: 3.7N.m (0.4kgf.m,2 .7lbf.ft) Valve nut: 13N.m (1.2kgf.m, 9lbf.ft)



TORQUE SPECIFICATIONS

- FRONT WHEEL AXLE > (120-160 N·m)
- AXLE HOLER NUTS > (70-95 N·m)
- REAR WHEEL AXLE > (120-160 N \cdot m)
- OIL FILTER COVER BOLTS > (10 N·m)
- MUFFLER TAIL COVER BOLT > (10 N·m)

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